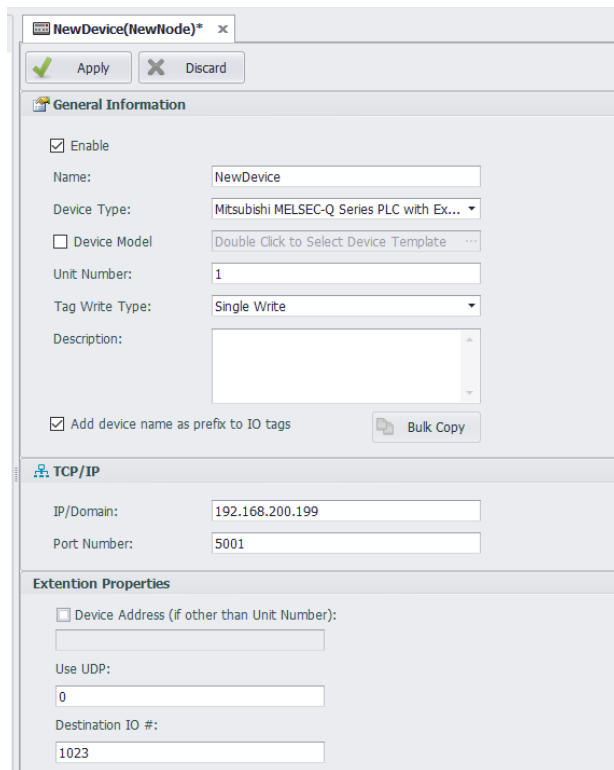


Edgelink 配置

1. 添加设备



The screenshot shows the 'NewDevice(NewNode)*' configuration window. It has three tabs: 'General Information', 'TCP/IP', and 'Extention Properties'. The 'General Information' tab is active, showing the following fields and values:

- Enable:** ☒
- Name:** NewDevice
- Device Type:** Mitsubishi MELSEC-Q Series PLC with Ex...
- Device Model:** Double Click to Select Device Template ...
- Unit Number:** 1
- Tag Write Type:** Single Write
- Description:** (empty text area)
- Add device name as prefix to IO tags:** ☒
- Bulk Copy:** (button)

The 'TCP/IP' tab shows the following fields and values:

- IP/Domain:** 192.168.200.199
- Port Number:** 5001

The 'Extention Properties' tab shows the following fields and values:

- Device Address (if other than Unit Number):** ☐
- Use UDP:** 0
- Destination IO #:** 1023

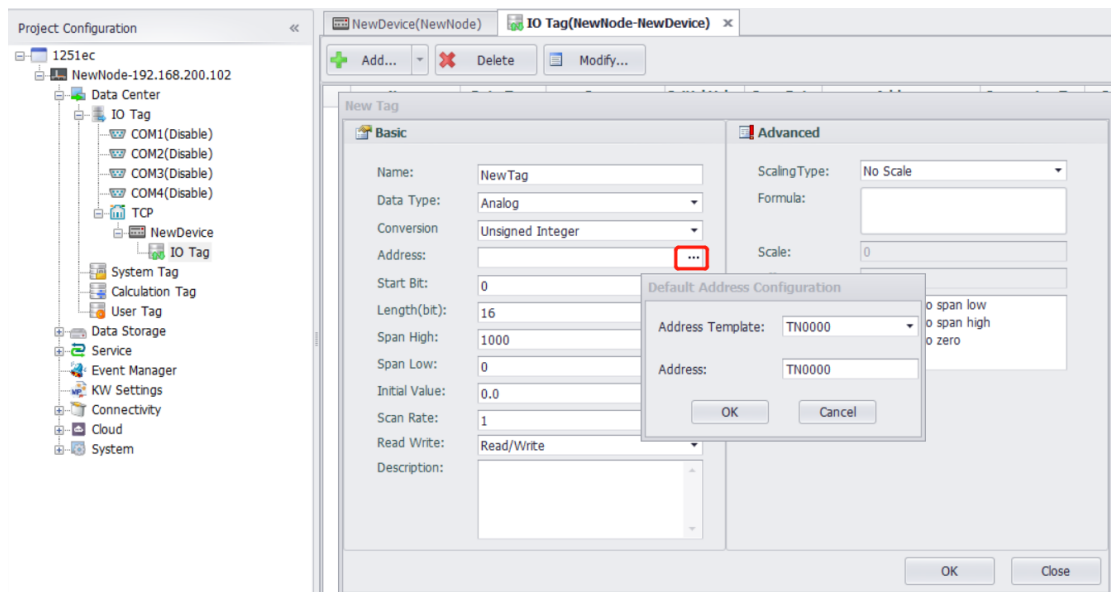
单元号：任意。

端口号：默认是 5001，可在 plc 配置中看到

Use UDP: 0:TCP, 1:UDP。

Destination IO#: 保持默认。

2. 添加点



参数列表:

Parameter	Date Type	Description	Address format
CN	Analog	Counter Current	CN0000
D	Analog	Data Register	D00000
R	Analog	File Register	R00000
SD	Analog	Special Register	SD0000
SN	Analog	Retentive Timer Current	SN0000
SW	Analog	Special Link Register	SW0000
TN	Analog	Timer Current	TN0000
W	Analog	Link Register	W0000
Z	Analog	Index Register	Z0000
ZR	Analog	File Register	ZR00000
B	Discrete	Link Relay	B0000
CC	Discrete	Counter Coil	CC0000
CS	Discrete	Counter Contact	CS0000
DX	Discrete	Direct Inout	DX0000
DY	Discrete	Direct Output	DY0000
F	Discrete	Annunciator	F0000
L	Discrete	Latch Relay	L0000
M	Discrete	Internal Relay	M0000
S	Discrete	Step Relay	S0000
SB	Discrete	Special Link Relay	SB0000
SC	Discrete	Retentive Tlmer Coil	SC0000
SM	Discrete	Special Relay	SM0000
SS	Discrete	Rententive Timer Contact	SS0000

TC	Discrete	Timer Coil	TC0000
TS	Discrete	Timer Contact	TS0000
V	Discrete	Edge Relay	V0000
X	Discrete	Inout Relay	X0000
Y	Discrete	Output Relay	Y0000