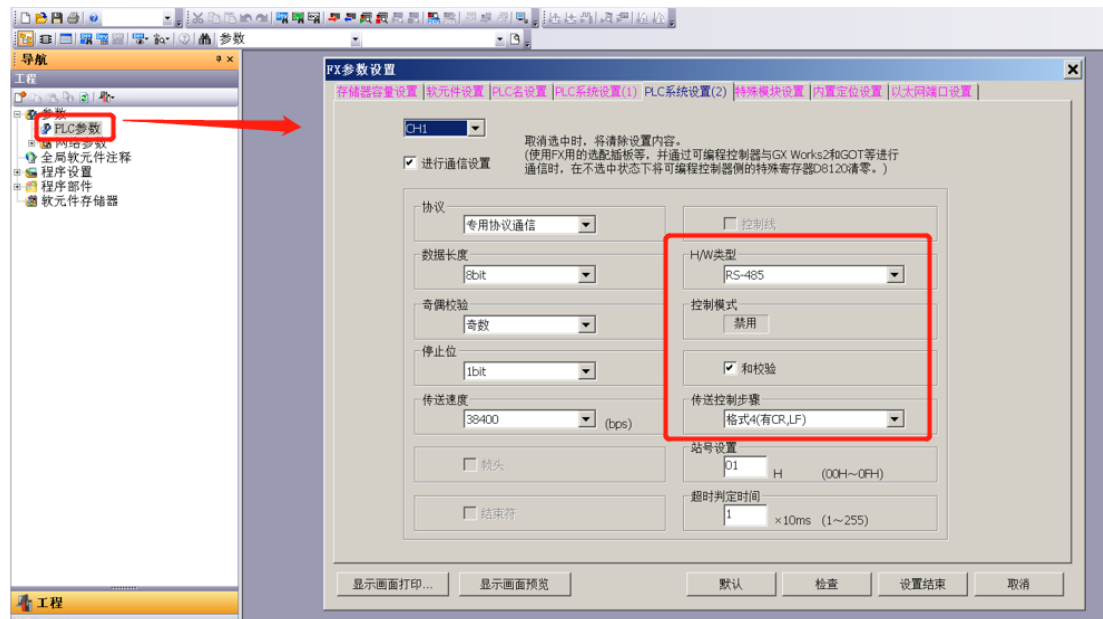


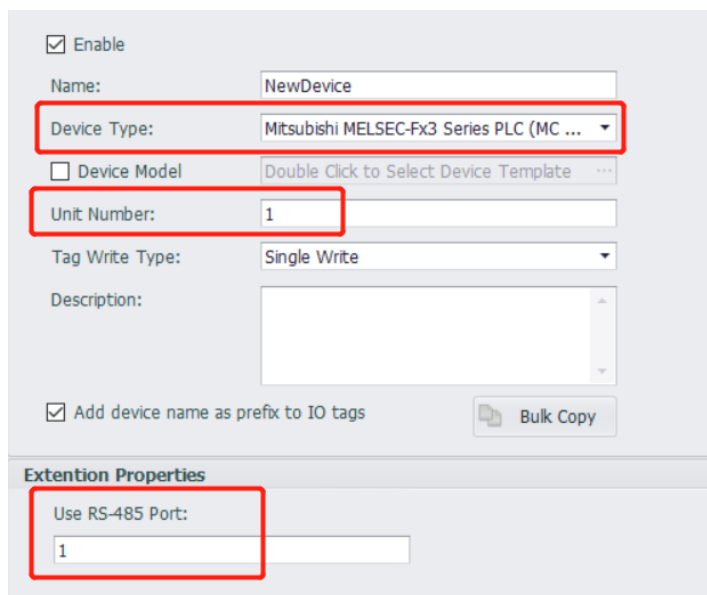
此文档介绍网关如何和 FX3U 通过 PLC 自带的 485 串口连接

1. PLC 配置



2. Edgelink Studio 配置

1) 串口下添加设备



设备类型：选择 FX3 驱动

单元号：和 plc 参数中的站号一致

Use RS-485: 1, 使用 485

2) 添加点

The image shows a 'New Tag' configuration window. It is divided into 'Basic' and 'Advanced' sections. The 'Basic' section contains fields for Name, Data Type, Conversion, Address, Start Bit, Length, Span High/Low, Initial Value, Scan Rate, Read/Write, and Description. The 'Advanced' section contains Scaling Type, Formula, Scale, and three checkboxes for clamping. A 'Default Address Configuration' sub-dialog is currently open, showing 'Address Template' and 'Address' both set to 'X000'.

Parameter	Date Type	Description	Address format
CN	Analog	Counter Current	CN0000
D	Analog	Data Register	D0000
TN	Analog	Timer-Current Value	TN000
CC	Discrete	Counter Coil	CC000
CR	Discrete	Counter-	CR000
CS	Discrete	Counter-Contact	CS000
M	Discrete	Auxiliary Relay	M0000
S	Discrete	State	S0000
TC	Discrete	Timer Coil	TC000
TR	Discrete	Timer-	TR000
TS	Discrete	Timer- Contact	TS000
X	Discrete	Input	X000
Y	Discrete	Output	Y000