

Edgelink Studio 配置

1) 添加设备

串口:

General Information

☒ Enable

Name:

NewDevice

Device Type:

Yokogawa FA-M3 Ethernet Factory ACE...

☐ Device Model

Double Click to Select Device Template ...

Unit Number:

1

Tag Write Type:

Single Write

Description:

☒ Add device name as prefix to IO tags

Bulk Copy

设备类型: Yokogawa FA-M3

单元号: PLC 的站号.

网口:

☒ Enable

Name:

NewDevice

Device Type:

Yokogawa FA-M3 Ethernet Factory ACE...

☐ Device Model

Double Click to Select Device Template ...

Unit Number:

1

Tag Write Type:

Single Write

Description:

☒ Add device name as prefix to IO tags

Bulk Copy

TCP/IP

IP/Domain:

Port Number:

0

Extention Properties

☐ Device Address (if other than Unit Number):

Use ASCII Protocol:

0

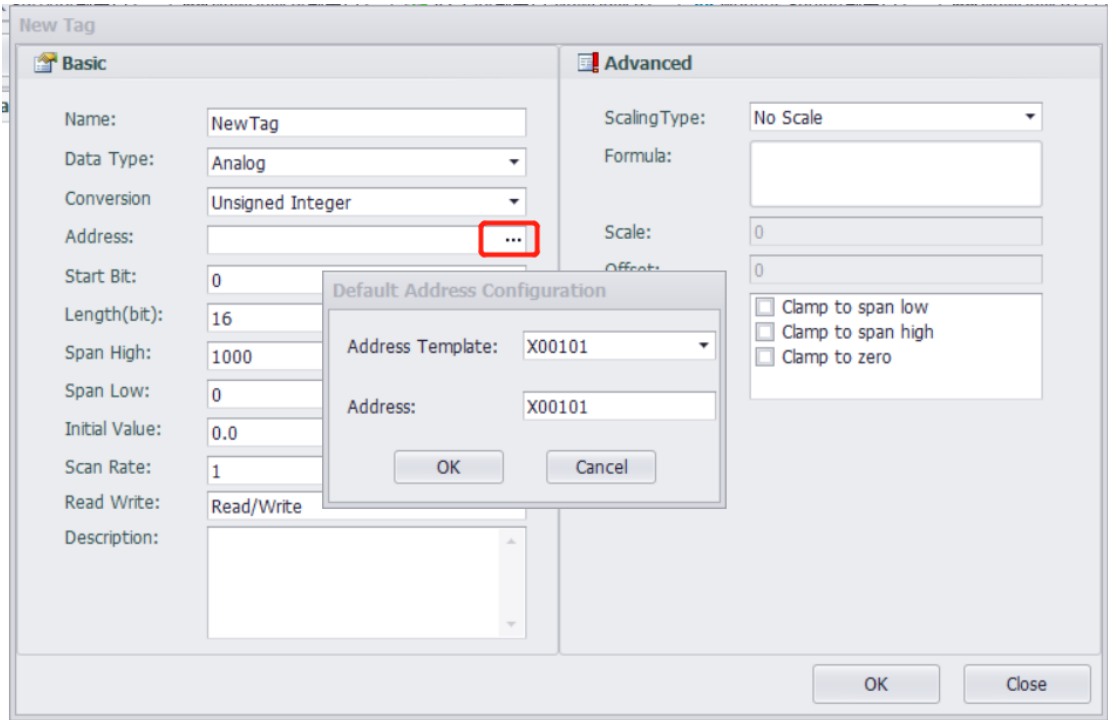
Use UDP:

0

设备类型: Yokogawa FA-M3

单元号: 任意。网口无特别意义
IP and Port: PLC 的 ip 和通讯端口.
Use ASCII Protocol: 1-Yes, 0-No
Use UDP: 1-Yes, 0-No

2) 添加点



参数	数据类型	描述	地址格式
B	Analog	File Register	B00001
CI	Analog	Counter, Value (Count Up)	CI0001
CP	Analog	Counter, Value (Count Down)	CP0001
CS	Analog	Counter Preset Value	CS0001
D	Analog	Data Register	D00001
R	Analog	Common Register	R0001
TI	Analog	Timer, Value (Count Up)	TI0001
TP	Analog	Timer, Value (Count Down)	TP0001

TS	Analog	Timer, Preset Value	TS0001
V	Analog	Index Register	V001
W	Analog	Link Register	W00001
XW	Analog	Word Input	X00101
YW	Analog	Word Output	Y00101
Z	Analog	Special Register	Z0001
C	Discrete	Counter Relay	CU0001
E	Discrete	Common Relay	E0001
I	Discrete	Internal Relay	I00001
L	Discrete	Link Relay	L00001
M	Discrete	Special Relay	M0001
T	Discrete	Timer Relay	TU0001
X	Discrete	Input Relay	X00101
Y	Discrete	Output Relay	Y00101