

# WebAccess/CNC

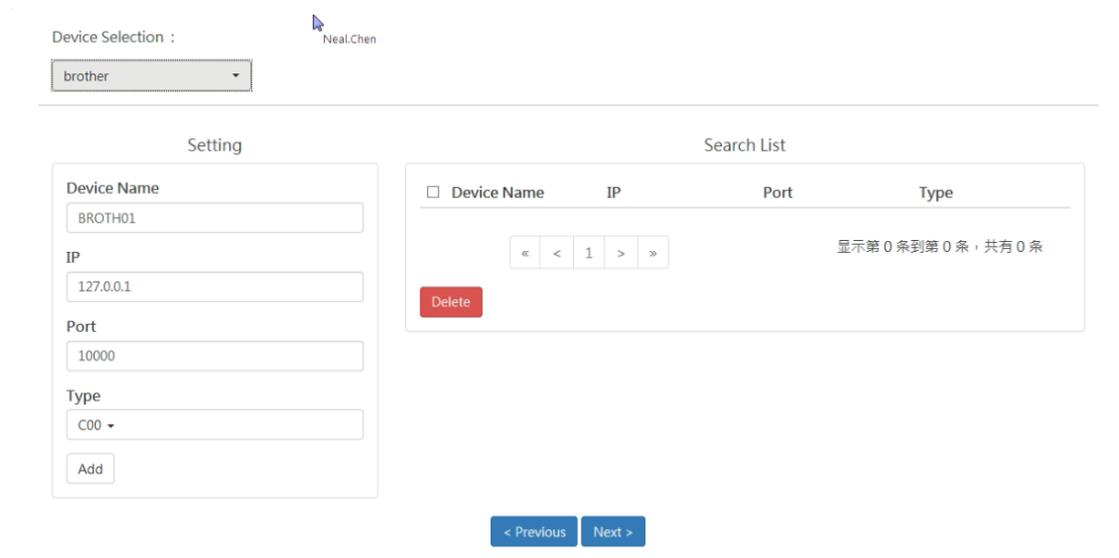


B00 & C00 & D00 Series

# STEP 0: Confirm the version after WebAccess/CNC

## V2.0.17 has been installed

The brother TCP/IP connection setting options will appear when the CNC Explorer driver is set as follows

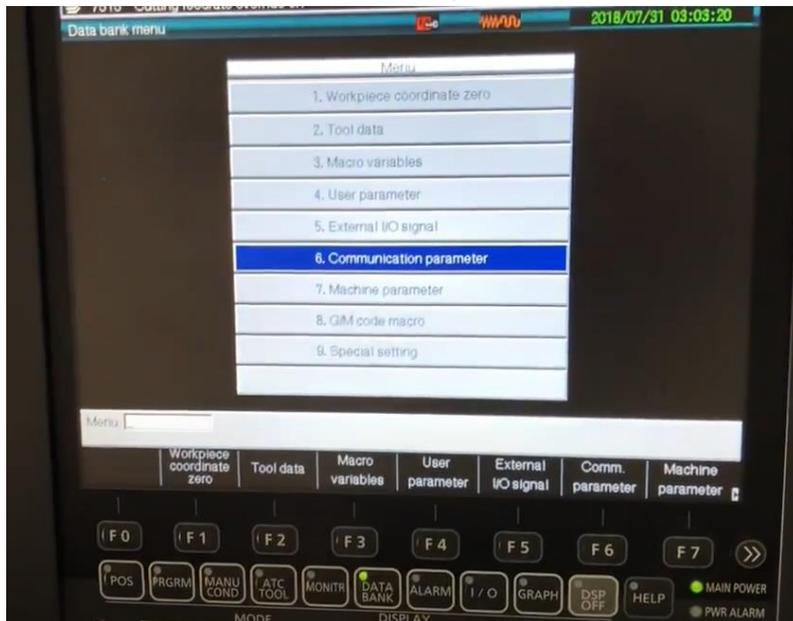


The screenshot shows a web-based interface for device configuration. At the top left, there is a 'Device Selection' dropdown menu currently set to 'brother'. Below this, the interface is divided into two main sections: 'Setting' and 'Search List'. The 'Setting' section contains four input fields: 'Device Name' (with 'BROTH01' entered), 'IP' (with '127.0.0.1' entered), 'Port' (with '10000' entered), and 'Type' (with 'C00' selected from a dropdown). An 'Add' button is located below these fields. The 'Search List' section features a table with columns for 'Device Name', 'IP', 'Port', and 'Type'. The table is currently empty, with a message '显示第 0 条到第 0 条, 共有 0 条' (Displaying 0 items to 0 items, total 0 items) and a 'Delete' button. At the bottom of the interface, there are two navigation buttons: '< Previous' and 'Next >'.

The user can choose the type of B00 or C00 or D00 according to the nameplate of the brother CNC, the default open port is 10000

# STEP 1: Ethernet IP & Port Setting

/DATABANK/Communication parameter



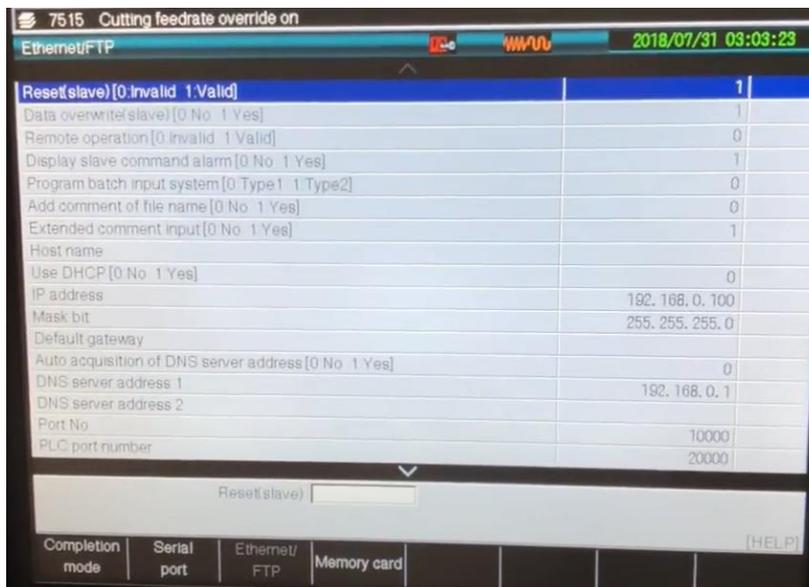
Set the IP address, port number and mask bit of the networking parameters

EX :

IP address: 192.168.1.5

Port No.: 10000

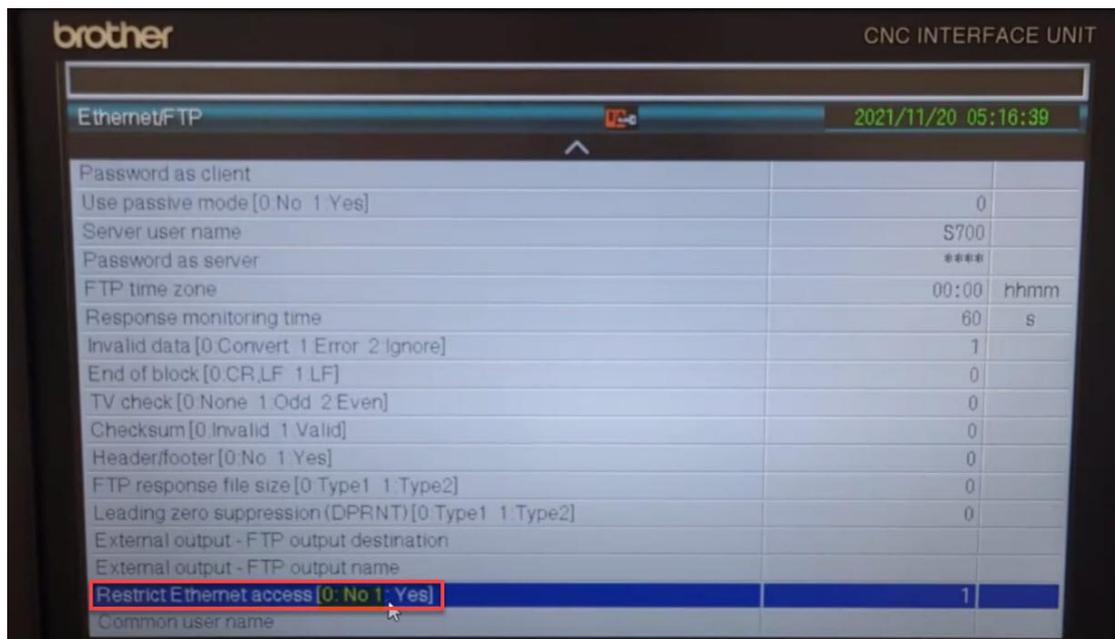
Mask bit: 255.255.255.0



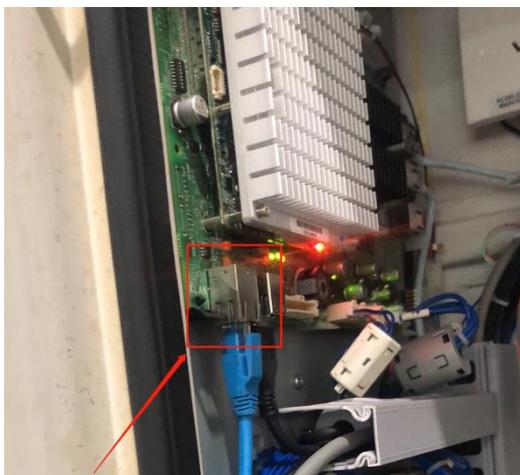
To support data writing, you need to enable **Data overwrite**, and to enable external data read and write functions, you must enable **Remote operation**

If you want to use FTP, you need to set FTP related parameters such as **IP address**, **Port No.**, **User name**, **Password**, etc.

Newer models will have network access restriction settings. Please remember to turn it on to 1 (Yes)



Please connect according to the mesh position reserved on the motherboard as shown in the figure.

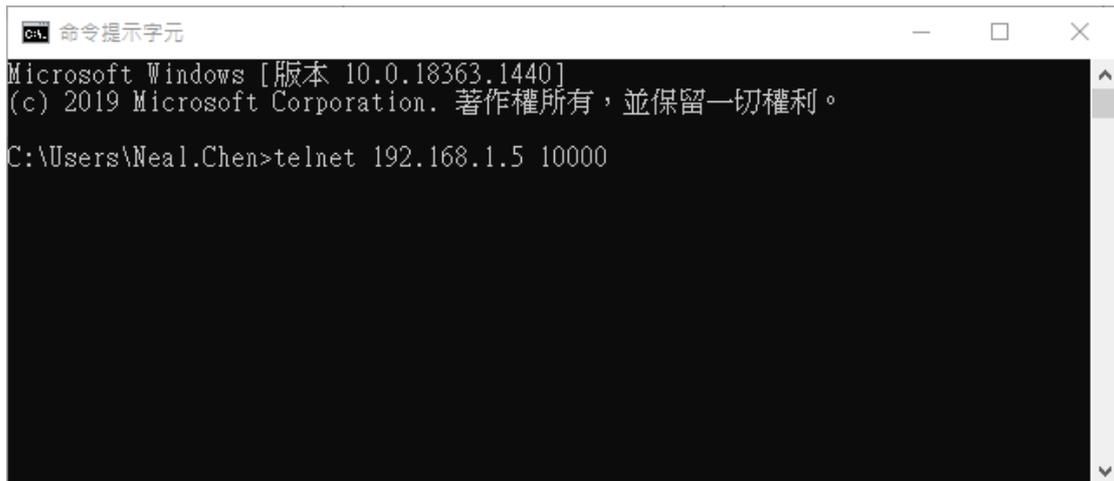


## STEP 2: Brother Network Connection Test

- Using Telnet tool to test whether the connection port to the CNC is normal

telnet IP address port number

EX: telnet 192.168.1.5 10000

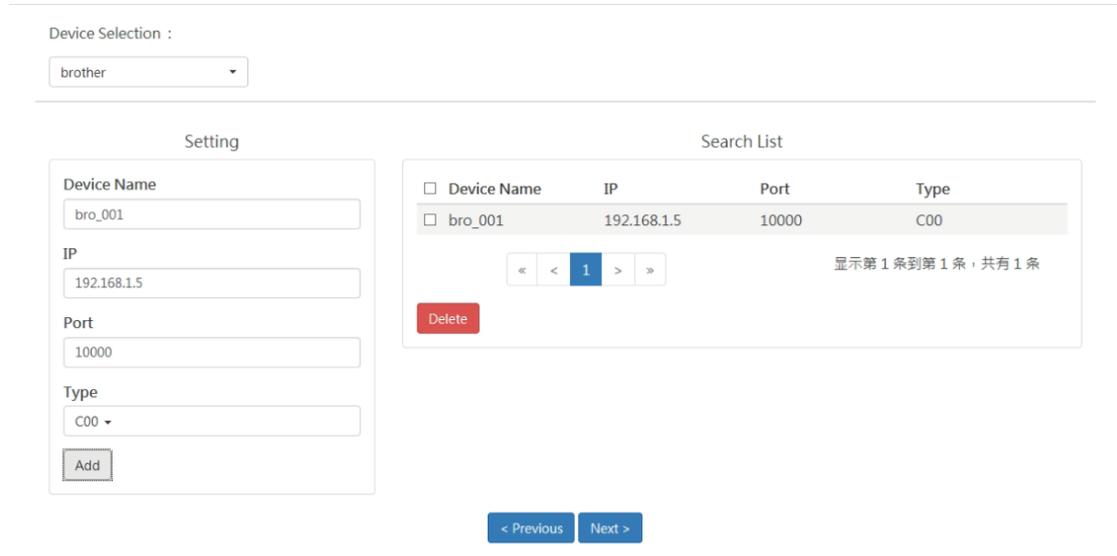


```
命令提示字元
Microsoft Windows [版本 10.0.18363.1440]
(c) 2019 Microsoft Corporation. 著作權所有，並保留一切權利。
C:\Users\Neal.Chen>telnet 192.168.1.5 10000
```

# STEP 3: CNC Explorer Setting

## Run CNC Explorer

### CNC Driver select brother setting



You can refer to the user manual of WebAccess CNC to add or delete tags to meet the actual needs

