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Category	<input checked="" type="checkbox"/> FAQ <input type="checkbox"/> SOP	Related OS	N/A
Abstract	IAG_FAQ_ADAM-60XX & 62XX GCL Data Format		
Keyword	ADAM-60XX, ADAM-62XX, GCL		
Related Product	ADAM-60XX and ADAM-6200		

■ **Problem Description:**

This document demonstrates the data format of GCL implementation among ADAM-6000 and ADAM-6200 series.

■ **Brief Solution - Step by Step:**

In some applications, an industrial programmable controller might need to act like a “GCL Initiator”(i.e. by generating GCL command) and send out to “GCL Receiver (such as ADAM-6000/6200 IO Modules)” for controlling purpose.

In that case, the given user needs to know the exact data format of GCL command in order to program and interact with “GCL Receiver” accordingly

Attachment below is the data format of GCL command (i.e. bytes-by-bytes) for reference.



ADAM-6000_6200
GCL Data Format.xls